

XELLIA CLEVELAND

A DEDICATED ASEPTIC MANUFACTURER IN THE USA

Xellia Cleveland offers contract manufacturing for lyophilized products and products requiring aseptic fill capabilities. The Cleveland site operates alongside Xellia's other manufacturing plants in Copenhagen, Denmark; Budapest, Hungary; and Taizhou, China, as part of its vertical integration strategy. The state-of-the-art facility is now commercially active after operations commenced following the passing of a comprehensive cGMP inspection by the FDA in 2020.

With over 115 years of experience, Xellia is a world-leading trusted supplier of several important established anti-infective drugs, comprising active pharmaceutical ingredients as well as injectable products.



CAPABILITIES

Produced in the USA



Novel fill volumes
from 50 mL to 500 mL
for aseptic bags



Full serialization
aggregation from
carton, box to pallet



European product
testing capability

EQUIPMENT

- Aseptic liquid filling line (vials): IMA
- Aseptic filling line (infusion bags): Bausch Advanced Technologies with Skan isolator technology
- Freeze dryers: Hull (6 in number)
- Inspection: Dabirco INSPC-DABL1, Bosch / Eisai INSPC-BOSCH01

PACK FORMS

- Bags (50 mL - 500 mL)
- Vials (10R to 100H)

PACKAGING LINES

- 2 packaging lines (1 fully automated and 1 semi-automated)



Our cross functional team is dedicated to working with partners to successfully launch and supply their products! Our team is able to support you through the complete process - from clinical development to commercial production.